

3M™ Sandblast Filler 2

Product Description

3M™ Sandblast Fillers 2 is a rubber based coating used to help increase the holding power of 3M™ Sandblast Stencil Products to stone monument surfaces during sandblasting operations. Use when finer detail work is needed, 3M sandblast filler #2 is designed for smooth and polished surfaces.

Product Features

- Paint-like filler coating that fills low areas.
- Holds stencil securely.



Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Property	Values	
Color	Light Beige	
Flash Point	1,6 to 4 °C	35 to 40 °F
Coating Base	Rubber	

Typical Uncured Physical Properties

Consistency: Syrupy Liquid

Available Sizes

Product Size: Gallons, Quarts

Electrical and Thermal Properties

Coefficient of Thermal Expansion: Heptane, Ethanol m/m/°C

Conditions

Test Condition : 50 to 110°C range

Handling/Application Information

Application Ideas

- Helps increase holding power of 3M™ Sandblast Stencil Products.

Application Techniques

- Read the precautions and directions for use on the container before using. Stir the filler thoroughly before using. Mix the heavy material on the bottom completely into the filler. Thin according to label directions.
 - The stone surface should be clean, dry, and at a room temperature of 50° to 85°F (10° to 29°C) before apply the filler.
 - Brush the well mixed filler evenly onto the stone surface. Keep the can lid on tightly when not in use.
 - Let the filler dry in a well ventilated area until the “gloss” on the surface of the coating has disappeared. Then apply the stencil according to its directions.
 - After blasting, remove the stencil as soon as possible. If any cleanup is necessary, use stencil scraps or masking tape to pull leftover filler from the stone. Wash stone as needed with petroleum distillate.
- Note: When using petroleum distillate, be sure to follow the manufacturer’s precautions and directions for use.

Storage and Shelf Life

Store under normal conditions of 60° to 80°F (16° to 27°C) and 40 to 60% R.H. in the original carton.
To obtain best performance, use this product within 12 months from date of manufacture.

References

Property	Values
3m.com Product Page	https://www.3m.com/3M/en_US/company-us/all-3m-products/-/3M-Sandblast-Filler-2?N=5002385+3293194311&rt=rud
Safety Data Sheet (SDS)	https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&msdsLocale=en_US&co=ptn&q=2

Family Group

	2	3
Color	Light Beige	Light Beige

ISO Statement

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

Information

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