

# Scotch® Package Sealing Tape 255



Technical Data

April, 2003

## Product Description

Scotch® Package Sealing Tape 255 is a natural colored paper tape that can be used for general purpose sealing. Comes in a cutter box for convenient use and is also hand tearable. Recommended uses include package sealing, bundling, attaching and holding.

## Construction

### Backing

Natural color kraft paper

### Adhesive

Pressure sensitive rubber resin

## Typical Physical Properties

**Note: The following technical information and data should be considered representative or typical only, and should not be used for specification purposes.**

		ASTM Test Method
Adhesion to Steel:	80 oz./in. width (88 N/100 mm width)	D-3330
Longitudinal Tensile Strength:	40 lbs./in. width (700 N/100 mm width)	D-3759
Tape Thickness - Backing:	4.6 mil (0.117 mm)	D-3652
Total:	5.3 mil (0.135 mm)	D-3652

## Features

- Aggressive and high tack.
- Hold products together thus avoids both product and time loss.
- Eliminates the need for a dispenser.
- Adheres well to paper and carton surfaces.
- Excellent initial adhesion saves time in applying.
- Convenient for hand applications.

## Available Sizes

Standard Widths:	1½ in.
Available by Special Order:	Custom widths and lengths available on request, subject to minimum order requirements.
Core Size (ID):	3 in.
Lengths:	60 yds.

# Scotch® Package Sealing Tape

255

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## Storage Conditions

Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40-50% relative humidity are recommended.

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## For Additional Information

To request additional product information or to arrange for sales assistance, call toll free 1-800-362-3550 or visit [www.3M.com/packaging](http://www.3M.com/packaging). Address correspondence to: 3M Industrial Adhesives and Tapes Division, Building 21-1W-10, 900 Bush Avenue, St. Paul, MN 55144-1000. Our fax number is 651-778-4244. In Canada, phone: 1-800-364-3577. In Puerto Rico, phone: 1-787-750-3000. In Mexico, phone: 52-70-04-00.

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**ISO 9002**

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